

# PIAVAL

BEECHWOOD  
HPL LAMINATES

The color representation  
is only for illustrative  
purposes and is not  
binding in terms of color

**PIAVAL**

**05**

BEECHWOOD

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**PIAVAL**

**01**

BEECHWOOD



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PIAVAL

108

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BEECHWOOD



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**137**

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**131**

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**102**

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**22**

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**04**

BEECHWOOD

The background of the entire page is a dark, horizontal-grained wood texture.

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**PIAVAL**

**06**

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BEECHWOOD

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**PIAVAL**

**03**

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**08**

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**21**

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**81**

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**96**

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**83**

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**82**

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**80**

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## **VERNICI ALL'ACQUA**

Per la verniciatura dei propri prodotti, Piaval utilizza principalmente vernici a base d'acqua al fine di minimizzare l'impatto sull'ambiente e per ottenere un manufatto che non rilasci sostanze tossiche (solventi) anche dopo l'asciugatura della vernice.

## **TINTE SPECIALI**

Tutti i colori che non rientrano nella gamma standard sono realizzabili solo previa presentazione di un campione. La realizzazione di una tinta speciale implica un supplemento di prezzo secondo le tariffe in vigore.

## **VARIAZIONI DI TINTA**

Il legno è un materiale naturale. Ogni tronco presenta un colore e una struttura diversa e ciò determina delle variazioni nella tinta. Le diversità di tinte dovute alla struttura naturale del legno non possono essere imputate come difetto alla ditta Piaval.

## **PULIZIA DELLE SUPERFICI VERNICiate CON PRODOTTI A BASE D'ACQUA**

Eseguire la pulizia delle superfici vernicate utilizzando un panno umido e detergente neutro. Non utilizzare detergenti contenenti alcool, ammoniaca o altre sostanze chimiche aggressive. Dopo la pulizia asciugare le superfici vernicate.

## **WATER BASED VARNISHES**

For the painting cycle of its products, Piaval mainly uses water based paints to minimize the impact on the environment and to obtain a product that doesn't release any toxic substances (solvent), even after the paint drying.

## **CUSTOMER'S STAIN COLOURS**

Special wood colour finishes not included in the standard range of colours can be realized upon receipt of a colour sample. Piaval will apply a price surcharge following the current price list.

## **VARIATIONS IN COLOUR**

Wood is a natural material. Each trunk has a different colour and structure. Differences in shade or structure of the grains in our wood swatch collection are no reasons for claims. Slight colour and shade differences can occur if the same product is purchased in different times.

## **CLEANING OF THE PAINTED SURFACES BY WATER-BASED PRODUCTS**

The painted surfaces must be cleaned by using a wet cloth and a neutral detergent. Do not use any detergent with alcohol, ammonia or other aggressive chemical substances. After cleaning, dry the painted surfaces.

## **WASSERBASIS BEIZEN**

Zum Lackieren der eigenen Produkte verwendet Piaval vor allem Lacke auf Wasserbasis, damit versucht man die negativen Auswirkungen auf die Umwelt herabzusetzen. Die Produkte geben auch nach der Trocknung des Lackes keine Schadstoffe mehr frei.

## **BESONDRE HOLZFARBAUSFÜHRUNGEN**

Alle Farbausführungen, welche nicht in der hauseigenen Kollektion angegeben sind, können auf Beizmuster angefertigt werden. Bei besonderen Farbmischungen kann ein Aufpreis verlangt werden.

## **HOLZFARBUNTERSCHIEDE**

Holz ist ein Naturprodukt. Da jeder Holzstamm von der Farbe und Struktur anders ist, kann die Farbausführung dadurch beeinflusst werden. Eventuelle Unterschiede in der Farbe können nicht als Reklamationsgrund geltend gemacht werden.

## **REINIGUNG DER LACKIERTEN OBERFLÄCHEN MIT MITTEL AUF WASSERBASIS**

Bei der Reinigung der lackierten Oberflächen muss man ein feuchtes Tuch benutzen. Falls man ein Reinigungsmittel dabei verwendet, sollte dieses Mittel neutral sein und keinen Alkohol, kein Ammoniak oder sonstige andere chemisch-aggressive Bestandteile enthalten. Nach dieser Reinigung sollte man die lackierten Oberfläche nochmals abnehmen, aber nur mit einem trockenen Tuch.

## **VERNI A L'EÀU**

Piaval utilise principalement des vernis à l'eau pour pouvoir reduire presque complètement l'impact sur l'ambiance et obtenir un produit qui ne dégage pas de substances toxiques (dissolvantes) après le séchage de la vernie aussi.

## **TEINTES DU CLIENT**

Toutes les couleurs qui ne sont pas standard sont réalisables seulement suit à l'envoie d'un échantillon. La réalisation d'une couleur spéciale a un surcoût selon les tarifs en vigueur.

## **VARIATION DE COULEUR**

Le bois est un matériel naturel. Chaque tronc a une couleur et une structure différentes qui déterminent des modifications dans la teinte. Les différences de couleur dues à la structure naturelle du bois ne peuvent pas être imputés comme défaut à la société Piaval

## **NETTOYAGE DES SURFACES VERNIES PAR PRODUITS À L'EAU**

Nettoyer les surfaces vernies par un chiffon humide et un détergent neutre. Ne pas utiliser de détergents avec alcool, ammoniaque ou d'autres substances chimiques agressives. Après le nettoyage, essuyer les surfaces vernies.

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**Piaval Srl**  
chairs and tables  
since 1919

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